

Low pressure grade RO element for brackish water

**CSM**<sup>°</sup>

- Low-Energy Consumption
- High Permeate Flow and High Rejection



## SPECIFICATIONS •----

General Features	
Permeate Flow Rate	2,100 GPD (7.9 m <sup>3</sup> /day)
Nominal Salt Rejection	99.6% (Minimum 99.5%)
Effective Membrane Area	85ft <sup>2</sup> (7.9 m <sup>2</sup> )
Membrane Type	Thin-Film Composite
Membrane Material	Polyamide (PA)
Element Configuration	Spiral-Wound, FRP Wrapping

**Test Conditions:** 1,500 mg/L NaCl solution at 150 psig (1.03 MPa) applied pressure; 15% recovery; 77°F(25°C); pH 6.5–7.0; Permeate flow rate for each element may vary but will be no more than -5 %.

#### **Dimensions and Weight** Part Number Model Name В С D/E Α Inter-Connector **Brine Seal** 40.0 inch 3.9 inch 0.75 inch 1.05 inch RE4040-BLR SWA01050 SWA01046 (99.0 mm) (1,016 mm) (19.1 mm) (26.7 mm) U-cup seal (Brine seal) С CSM Permeate B Feed • Concentrate D Е

Each membrane element supplied with one interconnector (coupler) and four O-rings.
All RE4040 elements fit nominal 4.0 inch (101.6 mm) I.D. pressure vessels.

**Toray Advanced Materials Korea Inc.** 

For more information on our products, company and regional contacts, please visit our website at <u>www.csmfilter.com</u>. Product Specification Sheet / Model RE4040-BLR



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# **RE4040-BLR**



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#### APPLICATION DATA -

#### **Operating Limits**

Max. Pressure Drop / Element	15 psi (0.10 MPa)
Max. Pressure Drop / 240" Vessel	60 psi (0.41 MPa)
Max. Operating Pressure	600 psi (4.14 MPa)
Max. Feed Flow Rate	18 gpm (4.09 m³/hr)
Min. Concentrate Flow Rate	4 gpm (0.91 m³/hr)
Max. Operating Temperature	113°F (45°C)
Operating pH Range	2.0 - 11.0
CIP pH Range	1.0 - 13.0
Max. Turbidity	1.0 NTU
Max. SDI (15 min)	5.0
Max. Chlorine Concentration	< 0.1 mg/L

### **GENERAL HANDLING PROCEDURES**

- Elements contained in the boxes must be kept dry at room temperature (7–32°C; 40–95°F) and should not be stored in direct sunlight.
- For WET-TYPE, the preservative solution (1% sodium metabisulfite solution) is added to prohibit the growth of micro-organisms.
- Permeate from the first hour of operation should be discarded.
- Salt rejection would be stabilized within 48 hours of continuous operation depending on feedwater and operating conditions, but may take over a week for dry elements.

- Keep elements moist at all times after initial wetting.
- Avoid excessive pressure and flow spikes.
- Only use chemicals compatible with the membrane elements and components. Use of such chemicals may void the element limited warranty.
- Permeate pressure must always be equal or less than the feed/concentrate pressure. Damage caused by permeate back pressure voids the element limited warranty.
- The element shell is FRP(Fiber Reinforced Plastic). Be aware of glass fiber strands and use safety equipment.



